

## Frame built

- 1. We tap holes with the taps into alu-extrusions to merge it with 3d printed mcs l-connectors (60×60) and endkappe,,.
- 2. We connect two horizontal extrusions with other two and screw mcs winkel-stabil (40×20) together.
- 3. We add angle connectors (mcs\_winkel\_stabil\_40x20) to support the new struts
- 4. We connect third horizontal bar to the just build rectangle 120mm from the rear horizontal extrusion using angle connectors (mcs\_winkel\_stabil\_40x20)
- 5. We add end covers (mcs\_endkappe\_40x20) to the sides of the foremost and hindmost extrusions